



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4436-049

Job Sheet 190930



Part No: D4436-049

Job Qty: 4 ea

Part Name: Aft Outboard Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/20/19

Job Tracking No:

Due Date: 2/21/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: D4436 REV.B IPP REV:A 18.11.13 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	2/21/19	2/21/19	0.00	0.61	Waterjet - Flow		19/02/20
110	QC	4 pcs	2/21/19	2/21/19	0.00	0.00	QC2 Waterjet-3		19/02/20
120	QC	4 pcs	2/21/19	2/21/19	0.00	0.00	QC8-4		DAS 40
130	Brake NC	4 pcs	2/21/19	2/21/19	0.06	0.35	Brake NC 2		9-89 36
140	Small Fab	4 pcs	2/21/19	2/21/19	0.00	0.47	Small Fab-6		9-89 36 DAS
150	QC	4 pcs	2/21/19	2/21/19	0.00	0.00	QC5		FEB 2 4 2019 68
160	HandFinish	4 pcs	2/21/19	2/21/19	0.00	0.46	HandFinish1		DR 19/2/21 69
170	QC	4 pcs	2/21/19	2/21/19	0.00	0.00	QC7-3		36 DAS
180	Small Fab	4 pcs	2/21/19	2/21/19	0.00	0.47	Small Fab-6		DAS 9-89 36
185	QC	4 pcs	2/21/19	2/21/19	0.00	0.00	QC5		58 FEB 7 2 2019-89
190	Powdercoat	4 pcs	2/21/19	2/21/19	0.00	0.20	Powdercoat4		9-89 19-2-22
200	QC	4 pcs	2/21/19	2/21/19	0.00	0.00	QC3		DAS 58
202	Small Fab	4 pcs	2/21/19	2/21/19	0.00	0.47	Small Fab-6		FEB 7 5 2019
205	QC	4 pcs	2/21/19	2/21/19	0.00	0.00	QC5		9-89 19-02-25
210	Packaging	4 pcs	2/21/19	2/21/19	0.00	0.00	Packaging3-2	ST 621 80	FEB 2 5 2019
220	QC21-SA	4 Ea	2/21/19	2/21/19	0.00	0.00	QC21		DAS 21 FEB 2 5 2019

Part Op 100 - 1-Cut D4436-9 as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary

Descriptions: 140 - C"SINK AS PER DWG

180 - Assemble as per dwg, do not install rubber seal.

190 - START TIME: 8:45 OVEN TEMPERATURE: 320° FINISH TIME: 9:15

202 - Cut and Install rubber seal as per dwg 3M 1300 batch:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	6.3600 sf (1.59 ea)	100-Waterjet - Flow - 1	5152150
MS20426AD3-13	Rivet	16 Ea (4 ea)	180-Small Fab	5018535
MS21075L08	Anchor Nut	8 Ea (2 ea)	180-Small Fab	FM128635-0
D4441-1	Rubber Seal	5.6320 ft (1.408 ea)	202-Small Fab	5092167

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	6	311	0
180-Small Fab	MS20426AD3-2	16	18,520	0
	MS21075L08	8	42	0
202-Small Fab	D4441-1	6	432	0
Part Specifications				
Specifications could not be found.				

Plex 2/20/19 8:11 AM dart.lacelle.linda



Container No: S155052



Part: D4436-049

Job No: 190930

Serial No/Batch: S155052

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.

1270 Aberdeen Street

Hawkesbury, ON K64 1K7

CANADA

TEL: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com

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